## Abstract

An improved high-pressure pump (1) for an accurate, largely pulsation-free flow of the working medium, more particularly an HPLC pump, includes one or a plurality of the following measures:

- reduced dead space due to adapted seals (48, 70);
- reduced dead space thanks to a device (15, 16; 32; 36, 38) for adjusting the length of the displacement piston;
- 10 adjustable dead space and therefore adjusting capability of the pulsation freedom through a displacement chamber provided with an adjustable opposed piston (58); and
- seals compensating construction tolerances by a combination of a cambered sealing surface and a conical sealing surface.

(Fig. 1)